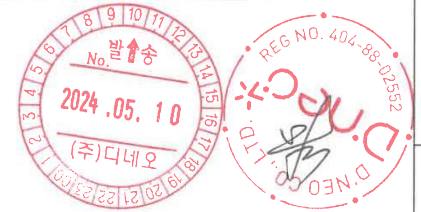
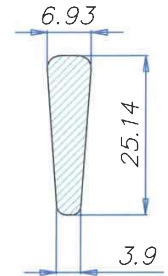
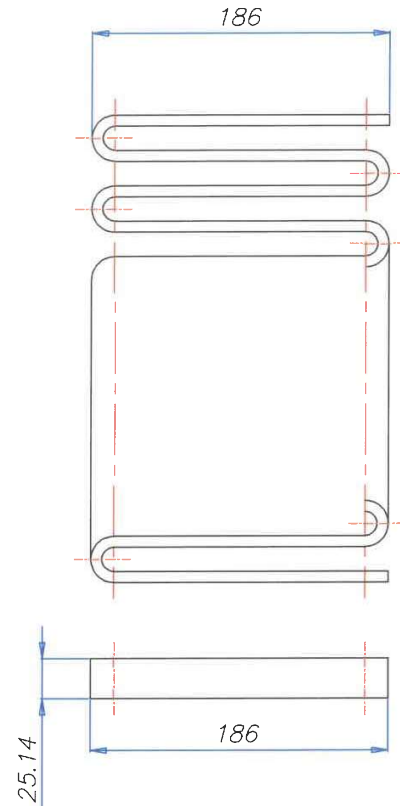
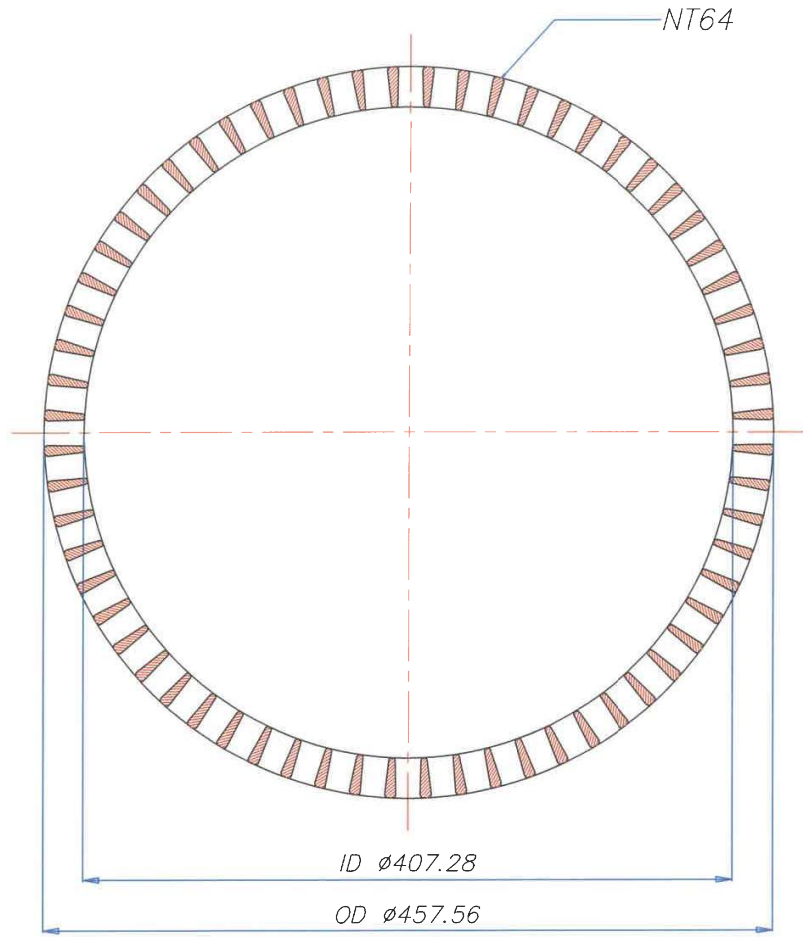


1	2		3								4						5		6		7			8								
지시와 용접치수	지시와 모서리 부분		지시와 일반치수 허용공차 (KSB ISO 2768-1)								표면거칠기 (KSB 0161,0507,0617)						SYM'B	DATE	REASON OF CHANGE			DRAWN	CHECKED									
 $\alpha =$	지시와 일반 모서리 제거 $C = 0.3 \sim 0.8$ $R = 0.3 \sim 0.8$		결사 가공부	구분	0.5	6	30	120	400	1000	2000	$R_a$	✓	0.1/	0.2/	0.4/	0.8/	1.6/	3.2/	6.3/	12.5/	25/	1									
					~6	~30	~120	~400	~1000	~2000	~4000	Rmax		0.4S	0.8S	1.6S	3.2S	6.3S	12.5S	25S	50S	100S	2									
					중간급	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	다듬질	~	▽▽▽▽	▽▽▽	▽▽	▽														



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			H.P	DNO-1170T-00-03

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