# Power-Lock®

Sizes:  $\phi$  19  $\sim \phi$  300 Shaft tolerance: h8 Hub bore tolerance: H8

Surface roughness: Below 12S



## **Features**

#### **High Capacity**

Capable of transmitting 1.5 to 3 times the rated torque of the AS Series.

### 2 Same Inner and Outer Diameters as the AS Series

Designed with the same inner and outer diameters as an AS Series Power-Lock.

#### 3 Self-Centering

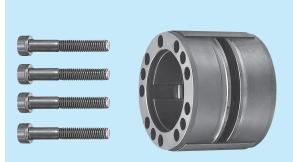
These units provide accurate shaft-hub alignment and concentricity, allowing straight bore mounting.

#### **4** New Electroless Nickel-**Plated Models**

Electroless nickel-plated models also available in  $\phi$ 50 to  $\phi$  100 mm.

Ideal for driving heavy transmission loads in clean rooms.

#### **Parts**



#### < Caution >

The taper angles of "Power-Lock" AD-N Series shaft-hub locking devices are smaller than those of other similar devices. To install or remove a "Power-Lock" AD-N Series shaft-hub locking device, you must tighten the bolts gradually. Rapid tightening will damage the bolts and screw holes. Even tightening may be best accomplished by turning each bolt in increments of approximately 30°.

These products come in a complete one-piece unit, so the only removable parts are the locking bolts. The holes that do not contain bolts when delivered are the tap holes prepared for removal.

# Reference Number System

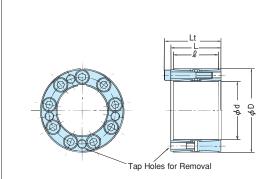
# 045 X 075 AD - N

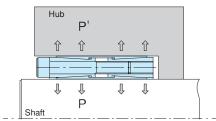
Outer Diameter mm Shaft Diameter mm Power-Lock

Series

AD-N: Standard

AD-N-KP: Electroless nickel-plated





P and P' represent the average contact pressure applied to the shaft and hub respectively. These values may vary from -20% to +40%, depending on the amount of friction applied to the bolts. Transmissible torque Mt and transmissible thrust Pax are calculated from the minimum allowable contact pressure.



	* Not	e) 3														
Model No.	Di	mensio	ons mm	Transmissible Torque		Transmissible Thrust		Contact Pressure				Locking Bolts				Mass
Shaft Diameter X				Mt		Pax		Shaft		Hub				Tightening Torque		
Outer Diameter	$\ell$	L	Lt				·		P		P'		Size		1 <sub>A</sub>	
mr	n			N⋅m	{ kgf · m}	kN	{kgf}	MPa	{kgf/mm²}	MPa 🗽	gf/mm²}			Ν·m	¦{kgf⋅m}	kg
PL 019 X 047 AD-N	30	35	41	382	39	40.6	4140	237	24.1	96	9.8	6	M6 × 28	16.7	1.7	0.36
PL 020 X 047 AD-N	30	35	41	402	41	40.6	¦ 4140	225	22.9	96	9.8	6	M6 × 28	16.7	1.7	0.35
PL 022 X 047 AD-N	30	35	41	441	45	40.6	4140	204	1	96	9.8	6	M6 × 28	16.7		0.33
PL 024 X 050 AD-N	35	40	46	647	66	54.2	5530	214	21.8		10.5	8	M6 × 30	16.7	1.7	0.42
PL 025 X 050 AD-N	35	40	46	676	69	54.2	5530	205	21.0		10.5	8	M6 × 30	16.7	1.7	0.41
PL 028 X 055 AD-N	35	40	46	755	77	54.2	5530	100	18.7	93	9.5	8	M6 × 30	16.7	1	0.49
PL 030 X 055 AD-N	35	40	46	784		54.2	5530		17.5	93	9.5	8	M6 × 30	16.7		0.46
PL 032 X 060 AD-N	45	50	56	1270	130	81	8300	189	19.2		10.3	10	M6 × 35	16.7	1.7	0.72
PL 035 X 060 AD-N	45	50	56	1370	140	81	8300	172	1	1 1	10.3	10	M6 × 35	16.7	1.7	0.66
PL 038 X 065 AD-N PL 040 X 065 AD-N	52 52	57 57	63	1670	170	89 89	9100	151	15.4	88	9.0	11	M6 × 40	16.7	1.7	0.88
PL 040 X 065 AD-N PL 042 X 075 AD-N	56	64	72	1760 3530	180	170	17300	192	19.6		11.0	9	M6 × 40 M8 × 50	40.2	. 1.7 ! 4.1	1.36
PL 045 X 075 AD-N	56	64	72	3820		170	17300		1 18.3		11.0	9	M8 × 50	40.2	4.1	1.30
PL 048 X 080 AD-N	56	64	72	4070	415	170	17300		17.1	1 1	10.3	9	M8 × 50	40.2	4.1	1.43
PL 050 X 080 AD-N	56	64	72	4210	430	170	17300	162	16.5		10.3	9	M8 × 50	40.2	4.1	1.38
PL 055 X 085 AD-N	56	64	72	4610	470	170	17300	147		95	9.7	9	M8 × 50	40.2	4.1	1.49
PL 060 X 090 AD-N	56	64	72	6170		208	21200	165	16.8	1	11.2	11	M8 × 50	40.2	4.1	1.59
PL 065 X 095 AD-N	56	64	72	6760	690	208	21200	130	13.3	89 ¦	9.1	11	M8 × 50	40.2	4.1	1.71
PL 070 X 110 AD-N	70	78	88	11600	1180	330	33700	179	18.3	1 :	11.6	11	M10 × 70	81.3	8.3	3.18
PL 075 X 115 AD-N	70	78	88	12300	1260	330	33700	167	17.0	109	11.1	11	M10 × 70	81.3	8.3	3.36
PL 080 X 120 AD-N	70	78	88	14400	1470	360	36700	171	17.4	114	11.6	12	M10 × 70	81.3	8.3	3.52
PL 085 X 125 AD-N	70	78	88	15300	1560	360	36700	161	16.4	109 ¦	11.1	12	M10 × 70	81.3	8.3	3.70
PL 090 X 130 AD-N	70	78	88	17500	1790	390	39800	165	16.8	114	11.6	13	M10 × 70	81.3	8.3	3.88
PL 095 X 135 AD-N	70	78	88	18500	1890	390	39800	156	15.9	110	11.2	13	M10 × 70	81.3	8.3	4.06
PL 100 X 145 AD-N	90	100	112	26500	2700	531	54200	157	16.0	108	11.0	12	M12 × 90	142	14.5	6.13
PL 110 X 155 AD-N	90	100	112	31700	3230	576	58800	155	15.8		11.2	13	M12 × 90	142	14.5	6.65
PL 120 X 165 AD-N	90	100	112	39900	4070	664	67800		16.7	1 1	12.1	15	M12 × 90	142	14.5	7.13
PL 130 X 180 AD-N	104	116	130	50700	5170	779	79500	153			11.3	13	M14 × 90	225	23.0	8.32
PL 140 X 190 AD-N	104	116	130	62900	6420	900	91800	164	16.7		12.3	15	M14 × 90	225	23.0	8.67
PL 150 X 200 AD-N	104	116	130	71900	7340	959	97900	164			12.5	16	M14 × 90	225	23.0	9.15
PL 160 X 210 AD-N	104	116	130	81500	8320	1020	104000	163			12.6	17	M14 × 90	225	23.0	9.69
PL 170 X 225 AD-N	134	146	162	106000	10800	1240	127000	146	14.9		11.2	15	$M16 \times 120$	348	35.5	17.7
PL 180 X 235 AD-N	134	146	162	120000	12200	1330	136000	147	10.0		11.5	16	$M16 \times 120$	348	35.5	18.5
PL 190 X 250 AD-N PL 200 X 260 AD-N	134	146	162 162	134000 141000	13700	1410 1410	144000	148 140	15.1	1 1	11.5 11.0	17 17	M16 × 120 M16 × 120	348 348	35.5	21.4 22.5
PL 200 X 285 AD-N	134	146	162	183000	18700	1670	170000	150	14.3		12.0	20	$M16 \times 120$ $M16 \times 120$	348	35.5	26.6
PL 240 X 305 AD-N	134	146	162	220000	22400	1830	187000		15.4		12.0	22	$M16 \times 120$	348	35.5	28.7
PL 260 X 325 AD-N	134	146	162	238000	24300	1830	187000	1114	1	91	9.3	22	M16 × 120	348	35.5	30.9
PL 280 X 355 AD-N	165	177	197	364000	37100	2600	265000	150	15.3		12.0		M20 × 150	676	69.0	46.8
PL 300 X 375 AD-N	165	177	197	429000	43800	2860	292000		15.7		12.5	22	$M20 \times 150$	676	69.0	49.7
. 2 000 / 0/0 / 10-11	,00	177	. //	72,000	-55000	2000	/ _ 000		10.7	1 120	. 2.0		120 100		07.0	¬,.,

Notes) 1. Stocked models are in bold.

- 2. Mt indicates torque at 0 transmissible thrust, while Pax indicates transmissible thrust at 0 torque. If transmissible torque and thrust apply simultaneously calculate and compare the combined value with the transmissible torque provided in the table.

  3. Dimensions when this product is attached to the shaft and hub.